



## Importance of ETO Sterilization in the Modern Era- A Review.

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### ABSTRACT:

Introduction- Model sterilizations of genuine medical device items with a known composition showed to be more effective than evaluation in medical devices from medical institutions for research of the behavior of various polymers in the sterilization process. Aim and Objective- To study the importance of eto-Sterilization in the Modern Era. Material and Methods- Various modern text books, Journals and websites were referred for this study. Discussion and Conclusion- Ethylene oxide gas is typically used to sterilize disposable medical equipment. When this sterilization technique is utilized, the medical devices still contain ethylene oxide (EO) and its byproducts, ethylene chlorohydrin (ECH) and ethylene glycol (EG), following sterilizations. These residues have the potential to irritate skin or mucous membranes and induce hemolytic activity in humans if their concentration is high. EO, or ethylene oxide, is a widely used sterilizing agent. Based on its variety of uses in the fields of innovative medical device development and sterilizations, its use has, however, only recently become much more prevalent. The progress made in EO sterilizations is discussed in this work, which comes to the conclusion that it is still a viable area to research and advance.

**Keywords:** Ayurveda, *Rakshakarma*, Shalya Tantra, Sterilization

## INTRODUCTION

A noncorrosive and non-damaging gas that could diffuse through all kinds of porous materials, could be easily removed by aeration after treatment, and could effectively destroy all types of microorganisms at standard temperatures would be the ideal sterilizing agent for such materials. Other desirable characteristics would be quick action, minimal toxicity to humans, no flammability, simplicity in handling and storage, and ready availability<sup>1</sup>. A preliminary analysis of a large number of chemicals revealed that ethylene oxide has a lot of these desired

qualities. Our chemical in particular underwent extensive research in our lab and is still being studied. Subsequent publications in this series will report on these studies. The sterilization methods series can help you make an informed decision. It includes 12 blog posts and covers 9 different sterilization methods that can be divided into two major categories: heat and non-heat sterilization methods<sup>2</sup>. Sterilization methods that use heat can be further sub-categorized into:

- Flaming



- Incineration
- Dry Heat
- Autoclave Steam Sterilization

Non-heat sterilization methods are further divided into four categories of low temperature methods that use gas:

- Ethylene Oxide (Eto)
- Formaldehyde
- Ozone
- Plasma

### **ETO**

Ethylene oxide, also known as ETO, is a colorless, combustible gas with a subtly pleasant smell. The compound's chemical structure contains a stretched ring that allows it to participate relatively easily in the addition reactions that cause the ring to open. Medical and pharmaceutical products are typically sterilized using ethylene oxide sterilizations, or ETO. It eliminates the germs gathered during the production or packing process. ETO not only kills germs but also spores<sup>3</sup>. It is best suited for semi-industrial applications and is primarily used to sterilize heat- or moisture-sensitive products.

### **Properties of Ethylene Oxide**

Epoxy compounds typically have two carbon atoms and one oxygen atom connected by a three-membered ring. Such molecules are extremely reactive, as would be predicted. The simplest epoxy compound is ethylene oxide, which is also the most extensively used chemical synthesis intermediate and is easily accessible in tank car amounts in the United States<sup>4</sup>. With a specific gravity of 0.8838 10/4 C, ethylene oxide boils at 10.8 C and freezes at 111.3 C. At normal temperatures and pressures, it is therefore a gas, but one that can be quickly liquefied. The liquid is clear and colorless, has a lovely ethereal scent, and dissolves completely in water and other common organic solvents. It is available as a liquid in sealed glass bottles or low-pressure steel cylinders. Small amounts of the liquid can be safely and conveniently kept in a dry-ice chest in firmly sealed bottles. However, storing anything in an electric refrigerator shouldn't be attempted because any ethylene oxide vapor that escapes from the flask could create an explosive mixture that the motor could ignite.

### **What is Ethylene Oxide Used For?**

Many different types of materials that cannot be sterilized using other techniques can be done so with EO. Among the items that are frequently treated using ethylene oxide are:

- Built intricate devices
- Catheters

- Personalised procedure packs
- Electronic devices that integrate
- Items for multi-lumen tubing
- Stents and wound care products

### **AIM AND OBJECTIVE**

To study the importance of eto-Sterilization in the Modern Era.

### **MATERIAL AND METHODS**

Various modern text books, Journals and websites were referred for this study.

#### **Mode of Action**

Protein, DNA, and RNA alkylation is thought to be the cause of ETO's microbicidal activity. Alkylation, or the substitution of an alkyl group for a hydrogen atom, hinders the normal replication and metabolism of cells.

### **DISCUSSION**

Sterilization is usually achieved by using steam under pressure in an autoclave or by using a chemical agent in liquid form. Less common methods include boiling in water, dry heat, radiation, or ultrafiltration. Relatively little attention seems to be paid, however, to the possibility of using a bacteria-killing gas or steam, although this practice was common before the turn of the century<sup>5</sup>. At that time, formaldehyde and, to a lesser extent, sulfur dioxide were used extensively to disinfect hospital rooms after a contagious illness. This practice declined, however, after it became apparent that treatment in the usual form was often ineffective and the belief grew that it was probably unnecessary. Interest in disinfectant gasses largely died out at this time.

#### **ETO Process for pharmaceutical products<sup>6</sup>:**

ETO is a colourless, odourless gas with a strong penetrating power. Because it is highly explosive, it should be handled with caution. It is widely utilised in the sterilisation of medicinal materials due to its non-harmful properties. To accomplish ETO sterilisation, a set of measures must be taken.

#### **1. Pre-conditioning:**

ETO sterilizations, like most other sterilizations methods, begin with preconditioning of the products to be sterilized. Preconditioning is typically performed in a separate or particularly equipped preconditioning chamber. The product is heated and humidified at a constant internal

temperature and moisture level during this procedure. The preconditioning stage ensures that the sterilizations procedure can be repeated regardless of the external air conditions. The product is placed in a heated chamber after preconditioning.

**2. Initial Evacuation:** This stage includes removing the majority of the air from the chamber. It is done to assure the safe use of ethylene oxide and thus the safe delivery of the findings. Deep pumping with a vacuum pump is often used to evacuate air from a chamber<sup>7</sup>. The same effects can be obtained by performing a sequence of partial vacuums and nitrogen injections. When these two procedures are repeated, the air will be filled.

### **3. Humidification:**

Heat was applied to the product during the preconditioning process. This may result in severe moisture loss from the product. Because moisture loss can have an impact on the final results, it is vital to give more moisture. The amount of moisture necessary is calculated and injected using steam injections<sup>8</sup>. After injecting the steam, the product is allowed to soak up the moisture and replenish the moisture that was lost.

### **4. Gas Injections:**

The chamber will then be injected with ETO gas. Because ETO is available in liquid form, it must first be heated into a gaseous condition before being injected into the chamber. This procedure includes a protracted and intricate sterilizations cycle and calls for a system with:

- precise control of the temperature
- trustworthy control systems
- systems for early reporting and warning
- techniques for shutting down in emergency situations

Two main parameters determine the gas injection's concentration. The first consideration is the least amount of gas necessary to completely sterilize the product. The second consideration is the most volume of gas that can be injected without encountering any problems because of high EO-residual concentrations. The product is subjected to heat and humidity after the gas injection for a predetermined amount of time. The length of exposure depends on how difficult it is to sterilize the product.

### **5. Post-exposure Gas Purge:**

All of the gas in the chamber is expelled after the gas injection procedure is finished. Because ETO is very flammable, the level of petrol must be below the flammable limit to ensure safety.

### **6. Aeration:**

Products are put in a heated area after the ETO sterilizer has finished sterilizing them. Airborne residual gases are continuously trapped and eliminated in this room.

Advantages of this method:

Low temperatures are used for these sterilizations. Other sterilizations techniques frequently require high heat, which could harm the products. It is preferred for sterilizing metal, plastic, and rubber due to its non-corrosive nature. It is extremely effective due to its high penetration capacity. Numerous products can be sterilized using it.

## **CONCLUSION**

When carried out correctly, sterilizations and disinfection can guarantee the security of both invasive and noninvasive medical devices. The method of disinfection and sterilizations depends on how the medical device will be used. Critical items (those that contact sterile tissue) need to be sterilized before use, while semi critical items (those that contact mucous membranes or non-intact skin) need to go through high-level disinfection. Noncritical items (those that contact intact skin) need to go through low-level disinfection. Always start with cleaning before using powerful disinfectants and sterilizers. Use of hazardous gases should be restricted to sterilizing items for which there are no other options. The apparent explanation is that everything that is harmful to germs is also lethal to people. In extremely low quantities, the majority of sterilizations chemicals and gases already pose a threat to human health and even life. Always keep in mind that a thorough risk analysis is necessary to determine whether employing a deadly gas is unavoidable. A typical gas used for low temperature sterilizations is ethylene oxide (ETO).

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